

SPIGOT FOLDING TRUSS T610FF* Series

USER MANUAL



For safety, please read this user manual carefully before initial use.

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Safety Instructions

WARNING

- Trusses and truss constructions can only be used to suspend static loads. Loading tables provided in this manual are only valid for static loads.
- The assembly has to be done by trained and competent persons. Working with a truss construction requires a certain professional knowledge. Please do not attempt to work with truss if you are unsure and lack knowledge; contact a rigging specialist for assistance.
- Treat the truss elements with care. Don't drop them, don't drag them around and don't throw sections on top of each other.
- · Prevent damage from sharp edges such as the forks of a forklift.
- · Unauthorized modifications on the trussing are forbidden due to safety reasons and void any form of load ratings.
- When rigging, dismantling, or servicing the trussing, make sure the area below installation place is blocked off.
- · A competent person shall check prior to use if all trusses are connected properly before applying loads.

Product Assembly

The Event Lighting Ladder style truss requires the chords to be facing down for bracing when used in a horizontal position. Incorrect use will void any form of load ratings

- Check the truss, the truss pins, the couplers and the safety clips for any damages. If any piece is damaged replace it with new / undamaged products.
- Insert a coupler half-way into a main tube and check that the drillings in the coupler are aligned with the drillings in the main tube. The larger hole in the coupler must face outwards.
- Insert now a truss pin with the narrow side down and push it through. For a tolerance free connection, use a copper or synthetic hammer to drive the pin completely through the cone and main tube.
- · Push a safety clip through the small hole of the truss pin. This secures the pin so that it cannot fall out.
- Repeat this step for each main tube. You might have to turn the truss to insert all truss pins and safety clips.
- Insert now the truss with the coupler side into the next truss you want to add and secure the main tubes of the second truss as well with all truss pins and safety clips.

Product Dismantling

- · Remove all the safety clips.
- Push truss pins from the inside to the outside and remove them (If you use a synthetic or copper hammer to drive the pin out, be careful as the truss pin might fly off when you knock hard with the hammer).
- · Loosen the connection and pull the truss apart.
- Collect and secure all couplers, truss pins and safety clips.

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Load Ratings

SPAN (M)	3m	5m	7m	9m	12m	14m	17m	19m	21m	24m	26m	28m	31m	33m	36m
Centre Point Load (kg)	2070	2055	1855	1630	1460	1340	1218	1121	1041	968	908	843	807	759	718
Deflection (mm)	0.4	1	4	8	15	25	39	55	78	102	125	153	179	207	233
Uniform Load (kg)	2071	2063	1938	1634	1462	1404	1266	1120	1041	969	908	851	807	762	725
Deflection (mm)	0.5	1	7	10	19	26	41	52	75	94	118	143	171	201	237

Specifications

600 x 1000mm Aluminium Lighting Spigot Folding Truss, 5mm wall thickness

• Main Tube: 60mm x 5mm

Diagonal Brace: 25mm x 2mm

Materials: Aluminum alloy 6061-T6

• Finishing: Washed or Black

Rating: TUV

• Dimensions (W H): 580 x 1010 mm

1010 mm 580 mm

60 mm

WARRANTY

Please refer to your local dealer or please contact Eventec

Website: www.eventec.com.au